

ELECTRODE OK 67.70 ESAB 309L

OK 67.70 is a super-alloyed stainless steel electrode for buffer layers when welding acid-resistant plated steels and for welding stainless steels with other types of steel. OK 67.70 has excellent weldability in both alternating and direct current. It can be used in all positions except vertical down.

| **Approvals:** | ABS; SS to C&C/Mn steels; BV; 309Mo; EC; EN 13479; CWB; CSA W48: E309LMo-17; DB; 30.039.05; DNV-GL; VL 309 Mo; LR; SS/CMn; FIGHT; 309Mo; Seproz; A 272580; VdTÜV; 02424

| **Ratings:** | EN ISO 3581-A; E 23 12 2 L R 3 2; SFA/AWS A5.4; E309LMo-17; CSA W48; E309LMo-17; Werkstoffnummer; 1.4459



Technical information

CODIGO	DESCRIPCION
60010167604035	ELECTRODE INOX. 309L O.K. 67.60 4,00.350MM
60010167702530	ELECTRODO INOX 309L OK 67.70 2.5 x 300MM
60010167703235	ELECTRODO INOX 309L OK 67.70 3.2 x 350MM
60010167704035	ELECTRODO INOX 309L OK 67.70 4.0 x 350MM