

Eccentric welding reduction

- **Manufacturing standards:** Millimeter round tubes manufactured according to DIN-11850, SMS 3008 and ASTM A-270 - EN 10217-7
- **Grades:** Austenitic grades types 304-L, 316-L
- **Protection:** Polished or satin tubes are supplied with plastic coating
- **Finishes:** Finished with roughness according to standards on the surface and welding suitable for the food industry. We have pipes in matte and polished interior and/or exterior finishes.
- **Certificates:** We provide product certificates if required, according to the following standard: EN 10204/3.1.B or DIN 50049.
- **Dimensions:** Manufactured in diameters from 12 mm to 154 mm. Wall thicknesses from 1 to 2 mm



Technical information

| NW | D | d | L | Peso | AISI 316 |
|---------|----|----|----|------|----------|
| 20 – 15 | 22 | 18 | 11 | 0.02 | * |
| 25 – 15 | 28 | 18 | 28 | 0.02 | * |
| 25 – 20 | 28 | 22 | 29 | 0.01 | * |
| 32 – 20 | 34 | 22 | 30 | 0.03 | * |
| 32 – 25 | 34 | 28 | 30 | 0.04 | * |
| 40 – 20 | 40 | 22 | 33 | 0.04 | * |
| 40 – 25 | 40 | 28 | 34 | 0.05 | * |
| 40 – 32 | 40 | 34 | 43 | 0.07 | * |
| 50 – 25 | 52 | 28 | 44 | 0.08 | * |
| 50 – 32 | 52 | 34 | 45 | 0.11 | * |
| 50 – 40 | 52 | 40 | 45 | 0.07 | * |
| 65 – 32 | 70 | 34 | 56 | 0.19 | * |
| 65 – 40 | 70 | 40 | 59 | 0.17 | * |
| 65 – 50 | 70 | 52 | 51 | 0.11 | * |
| 80 – 40 | 85 | 40 | 82 | 0.23 | * |
| 80 – 50 | 85 | 52 | 73 | 0.21 | * |

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|---------------------------|-------------------------|------------------------|----|------|---|
| 80 – 65 | 85 | 70 | 50 | 0.14 | * |
| 100 – 50 | 104 | 52 | 94 | 0.8 | * |
| 100 – 65 | 104 | 70 | 50 | 0.34 | * |
| 100 – 80 | 104 | 85 | 54 | 0.2 | * |
| * = previa demanda | * = upon request | * = sur demande | | | |