

ELECTRODO OK 68.81 ESAB 312

OK 68.81 is an electrode that gives a duplex metal with around 40% ferrite. Good resistance to scale formation up to 1,150°C. OK 68.81 is used for joining dissimilar steels, steels of reduced weldability and formation of buffer layers before hardfacing. Applications: rollers, forging dies, hot working tools, plastic molds, etc.

| **Approvals:** | EC; EN 13479; Seproz; A 272580

| **Ratings:** | EN 14700; E Fe11; EN ISO 3581-A; E 29 9 R 3 2; SFA/AWS A5.4; E312-17; Werkstoffnummer; 1.4337



Technical information

CODIGO	DESCRIPCION
60010168812030	ELECTRODE INOX. 312 O.K. 68.81 2,00.300MM
60010168812530	ELECTRODE INOX. 312 O.K. 68.81 2,50.300MM
60010168813235	ELECTRODE INOX. 312 O.K. 68.81 3,25.350MM
60010168814035	ELECTRODE INOX. 312 O.K. 68.81 4,00.350MM