

## Welded Pipe, ISO

**Manufacturing Standards:** round tubes ISO-1127 manufactured dimensions to DIN EN 10217-7 17458 TIG (Tungsten Inert Gas) welding process

**Grade:** Austenitic series 304, 316-Ti, 304-L, 316-L, 321

**Applications:** Primarily used to construct pipes or tubes, as conductors of fluids (gases, liquids, slurries and solids in powder state)

**Finishes:** Standard 2B finish, satin, polished or grinding in accordance with ASTM, DIN-17440/17441 and EN-10088 / 2

**Protection:** polished or satin finished tubes are plastic coated

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### Technical information

Diámetro x Espesor	Peso	CALIDADES AISI				
mm.	Kg/mts.	304	304-L	321	316 Ti	316 L
10,29x1,60	0.31				*	
10,29x2,00	0.42					
13,50x1,60	0.478	x				x
13,50x2,30	0.645	*		*	*	x
13,50x2,60	0.71				*	
13,50x2,90	0.77			*	*	
17,20x1,60	0.625	x	x			x
17,20x2,00	0.761			*	*	
21,30x1,60	0.789	x		*	*	x
21,30x2,00	0.967	x	x	*	*	x
21,30x2,60	1.217	*		*	*	x
26,90x1,60	1.014	x		*	*	x
26,90x2,00	1.247	x		*	*	x
26,90x2,30	1.417			*	*	
26,90x2,60	1.582	x		*	*	x
33,70x1,60	1.286	x				x
33,70x2,00	1.588	x		*	*	x
33,70x2,60	2.025	*		*	*	x
42,40x1,60	1.635	x				x
42,40x2,00	2.023	x		*	*	x
42,40x2,60	2.591	*		*	*	x
48,30x1,60	1.871	x				x

48,30x2,00	2.319	X		*	*	X
48,30x2,60	2.975	*		*	*	X
48,30x3,00	3.401			*	*	-
60,30x1,60	2.35					
60,30x2,00	2.92	X		*	*	X
60,30x2,60	3.757	X		*	*	X
60,30x3,00	4.3			*	*	
76,10x1,60	2.98	*				
76,10x2,00	3.711	X		*	*	X
76,10x2,30	4.25			*	*	
76,10x2,60	4.785	X		*	*	
88,90x2,00	4.352			*	*	
88,90x2,30	4.99			*	*	
88,90x2,60	5.62			*	*	
88,90x3,00	6.24			*	*	
114,30x2,0	5.62	X		*	*	X
114,30x2,60	7.27			*	*	*
114,30x3,00	8.09			*	*	
139,70x1,60	5.53	*	X	*	*	X
139,70x2,00	6.9	X		*	*	
139,70x2,30	7.91	*		*	*	X
139,70x2,60	8.93	*	X	*	*	X
139,70x3,00	9.93	*				
168,30x1,60	6.68			*	*	
168,30x2,00	8.33	X		*	*	
168,30x2,60	10.79	*	X	*	*	X
168,30x3,00	12.01	*		*	*	
219,10x2,00	10.87			*	*	X
219,10x2,30	12.49			*	*	*
219,10x2,60	14.09			*	*	*
219,10x3,00	16.23					*
273,00x2,00	13.57		*			
273,00x2,30	15.59		*	*	*	X
273,00x2,60	17.6		*	*	*	X
273,00x3,00	20.28		X			X
323,90x2,00	16.12		X	*		X
323,90x2,30	18.52			*	*	
323,90x2,60	20.92		*	*	*	X
323,90x3,00	24.1		X	*		
406,40x2,60	26.29		*			*

406,40x3,00	30.3		x	*		x
457,20x3,00	32.99		x			x
508,00x3,00	36.68		x			x
609,60x3,00	44.05		*			*
x = Stock disponible						
* = Previa demanda						